# **Product datasheet**

Specification





# integrated drive ILS with stepper motor - 24..48 V - EtherNet/IP - 6 A

ILS2K853TC1A0

! Discontinued on: 9 Feb 2023

! Discontinued

EAN Code: 3606485205076

#### Main

| Range Of Product          | Lexium integrated drive                  |
|---------------------------|--|
| Product Or Component Type | Motion integrated drive                  |
| Device Short Name         | ILS                                      |
| Motor Type                | 3-phase stepper motor                    |
| Number Of Motor Poles     | 6  |
| Network Number Of Phases  | Single phase                             |
| [Us] Rated Supply Voltage | 48 V<br>24 V                             |
| Network Type              | DC                                       |
| Communication Interface   | Ethernet/IP, integrated                  |
| Length                    | 200.6 mm                                 |
| Winding Type              | High speed of rotation and medium torque |
| Electrical Connection     | Industrial connector                     |
| Holding Brake             | Without                                  |
| Gear Box Type             | Without                                  |
| Nominal Speed             | 200 rpm at 24 V<br>400 rpm at 48 V       |
| Nominal Torque            | 4.5 N.m                                  |
| Holding Torque            | 4.5 N.m                                  |

## Complementary

| Transmission Rate                     | 125, 250, 500 kbauds |
|---------------------------------------|----------------------|
| Mounting Support                      | Flange               |
| Motor Flange Size                     | 85 mm                |
| Number Of Motor Stacks                | 3                    |
| Centring Collar Diameter              | 60 mm                |
| Centring Collar Depth                 | 2 mm                 |
| Number Of Mounting Holes              | 4                    |
| Mounting Holes Diameter               | 6.5 mm               |
| Circle Diameter Of The Mounting Holes | 99 mm                |
| Feedback Type                         | Index pulse          |

| Shaft End                  | Untapped   |
|----------------------------|--|
| Second Shaft               | Without second shaft end   |
| Shaft Diameter             | 14 mm  |
| Shaft Length               | 30 mm  |
| Supply Voltage Limits      | 1855 V   |
| Current Consumption        | 6000 mA maximum continuous   |
| Associated Fuse Rating     | 16 A   |
| Commissioning Interface    | RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)                                   |
| Input/Output Type          | 4 signals (each be used as input or output)                                    |
| Voltage State 0 Guaranteed | -34.5 V  |
| Voltage State 1 Guaranteed | 1530 V   |
| Discrete Input Current     | 10 mA at 24 V for safety input<br>2 mA at 24 V for 24 V signal interface       |
| Discrete Output Voltage    | 2325 V   |
| Maximum Switching Current  | 100 mA per output<br>200 mA total  |
| Protection Type            | Overload of output voltage Short circuit of the output voltage Safe torque off |
| Peak Stall Torque          | 4.5 N.m  |
| Continuous Stall Torque    | 4.5 N.m  |
| Speed Feedback Resolution  | 20000 points/turn  |
| Accuracy Error             | +/- 6 arc min  |
| Rotor Inertia              | 3.3 kg.cm <sup>2</sup>   |
| Maximum Mechanical Speed   | 3000 rpm   |
| Maximum Radial Force Fr    | 110 N  |
| Maximum Axial Force Fa     | 170 N (tensile force)<br>30 N (force pressure)                                 |
| Service Life In Hours      | 20000 h bearing  |
| Marking                    | CE   |
| Type Of Cooling            | Natural convection   |
| Net Weight                 | 4.7 kg   |

## **Environment**

| Standards  | IEC 61800-3, Ed 2 EN 61800-3:2001, second environment IEC 50347 EN 61800-3 : 2001-02 IEC 50178 IEC 61800-3 IEC 60072-1 |   |
|--|--|---|
| Product Certifications                                   | UL<br>cUL<br>TÜV   | _ |
| Ambient Air Temperature For Operation                    | 4055 °C (with power derating of 2 % per °C) 040 °C (without derating)  | _ |
| Permissible Ambient Air<br>Temperature Around The Device | 105 °C power amplifier   | _ |

| Ambient Air Temperature For Storage | -2570 °C   |
|-------------------------------------|--|
| Operating Altitude                  | <= 1000 m without derating   |
| Relative Humidity                   | 1585 % without condensation  |
| Vibration Resistance                | 20 m/s² (f= 10500 Hz) 10 cycles conforming to IEC 60068-2-6  |
| Shock Resistance                    | 150 m/s² 1000 shocks conforming to IEC 60068-2-29  |
| Ip Degree Of Protection             | IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5 |

# **Packing Units**

| Unit Type Of Package 1       | PCE     |
|------------------------------|---------|
| Number Of Units In Package 1 | 1       |
| Package 1 Height             | 10.4 cm |
| Package 1 Width              | 18.0 cm |
| Package 1 Length             | 36.5 cm |
| Package 1 Weight             | 5.0 kg  |

## **Contractual warranty**

Warranty 18 months

## Sustainability Screen Premium

**Green Premium**<sup>TM</sup> **label** is Schneider Electric's commitment to delivering products with best-inclass environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO<sub>2</sub> products.

**Guide to assessing product sustainability** is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

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Transparency RoHS/REACh

#### Well-being performance



Mercury Free



Rohs Exemption Information

Yes

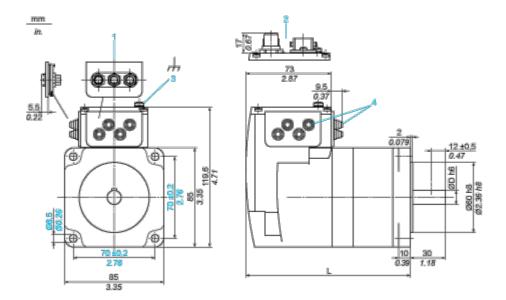
#### **Certifications & Standards**

| Reach Regulation         | REACh Declaration   |
|--------------------------|---|
| Eu Rohs Directive        | Pro-active compliance (Product out of EU RoHS legal scope)  |
| China Rohs Regulation    | China RoHS declaration  |
| Environmental Disclosure | Product Environmental Profile   |
| Weee                     | The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins |
| Circularity Profile      | End of Life Information   |

#### **Dimensions Drawings**

#### **Integrated Drive without Holding Brake**

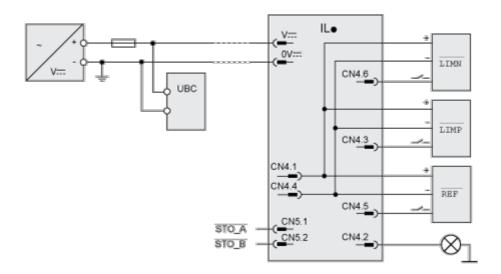
#### **Dimensions**



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries  $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$
- L 200.6 mm/7.90 in.
- D 14 mm/0.55 in.

Connections and Schema

#### Connection Example with 4 I/O Signals

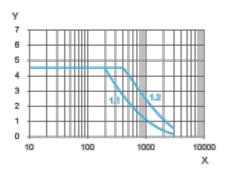


# **Product datasheet**

## ILS2K853TC1A0

#### Performance Curves

#### **Torque Characteristics**



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 48 V